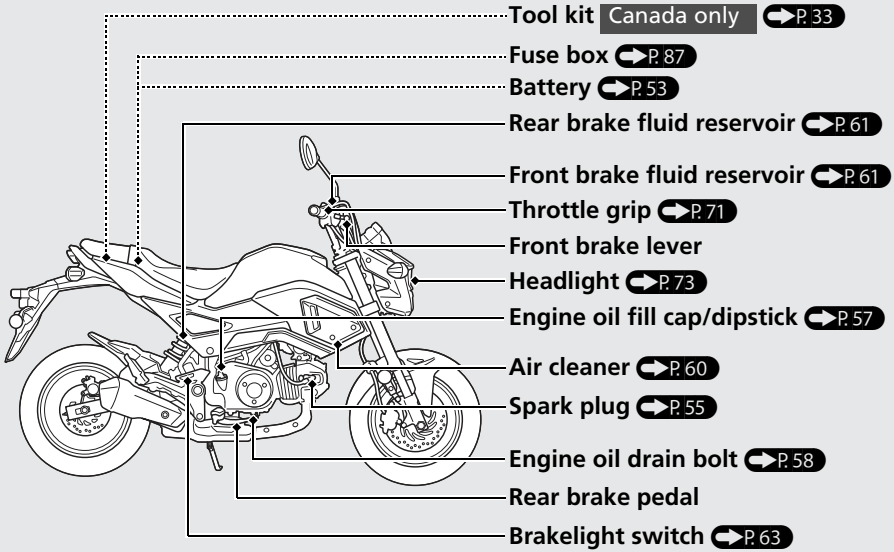Parts Location