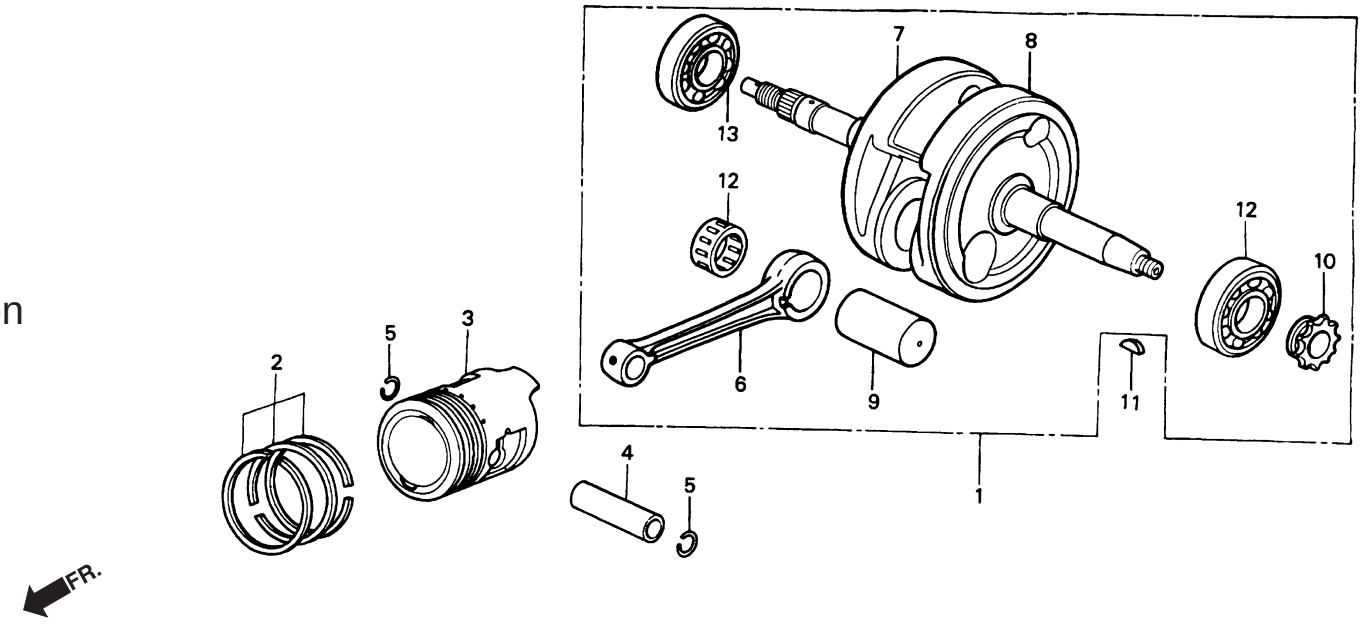
E - 15

Crankshaft/Piston



KEVF - NF100

Service item	F.R.T.	No.	Part Number	Description	Q'ty
CRANKSHAFT COMP.	*4.4	1	13000-KEV-880	CRANKSHAFT COMP.	1
RING SET, PISTON	1.5	2	13011-GN5-961	RING SET, PISTON (STD)	1
. PISTON			13012-GN5-961	RING SET, PISTON (0.25)	1
PIN, PISTON	1.4		13013-GN5-961	RING SET, PISTON (0.50)	1
ROD ,CONNECTING (WAKTU SESUNGGUHNYA)			13014-GN5-961	RING SET, PISTON (0.75)	1
(TERMASUK PART YANG BERHUBUNGAN)			13015-GN5-961	RING SET, PISTON (1.00)	1
BEARING, RADIAL BALL, 6304	*4.6	3	13101-GN5-912	PISTON (STD)	1
(TAMBAHKAN 0.2 UNTUK MASING-MASING)			13102-GN5-325	PISTON (0.25)	1
			13103-GN5-325	PISTON (0.50)	1
			13104-GN5-325	PISTON (0.75)	1
			13105-GN5-325	PISTON (1.00)	1
		4	13111-GB0-910	PIN, PISTON	1
		5	13115-001-000	CLIP, PISTON PIN, 13MM	2
		6	13201-KEV-880	ROD, CONNECTING	1
		7	13310-KEV-900	CRANKSHAFT COMP., R.	1
		8	13321-KEV-900	CRANKSHAFT, L.	1
		9	13381-GF6-300	PIN, CRANK	1
		10	14311-035-000	SPROCKET, TIMING	1
		11	90701-HB6-010	KEY, WOODRUFF, 4MM	1
		12	91101-GF6-003	BEARING, CONNECTING ROD (RED)	1
			91102-GF6-003	BEARING, CONNECTING ROD (BLUE)	1
			91103-GF6-003	BEARING, CONNECTING ROD (WHITE)	1
		13	FMB 6304	BEARING, RADIAL BALL, 6304	2

Connecting Rod D.D. 30,1 Ø / Crank Pin D.L. 25,1 Ø		a	A	B	C	D	E	F
		-0.003 ~ -0.001	-0.001 ~ +0.001	+0.001 ~ +0.003	+0.003 ~ +0.005	+0.005 ~ +0.007	+0.007 ~ +0.009	+0.009 ~ +0.011
1 Hijau (Green)	-0.001~ +0.001	91102-GF6-003 (Biru)		91101-GF6-003 (Merah)				
2 Kuning (Yellow)	-0.001~ +0.003		91102-GF6-003 (Biru)		91101-GF6-003 (Merah)			
3 Putih (White)	+0.003 ~ +0.005	91103-GF6-003 (Putih)		91102-GF6-003 (Biru)		91101-GF6-003 (Merah)		
4 Biru (Blue)	+0.005 ~ +0.007		91103-GF6-003 (Putih)		91102-GF6-003 (Biru)		91101-GF6-003 (Merah)	
5 Coklat (Brown)	+0.007~ +0.009			91103-GF6-003 (Putih)		91102-GF6-003 (Biru)		91101-GF6-003 (Merah)

15.07.1997