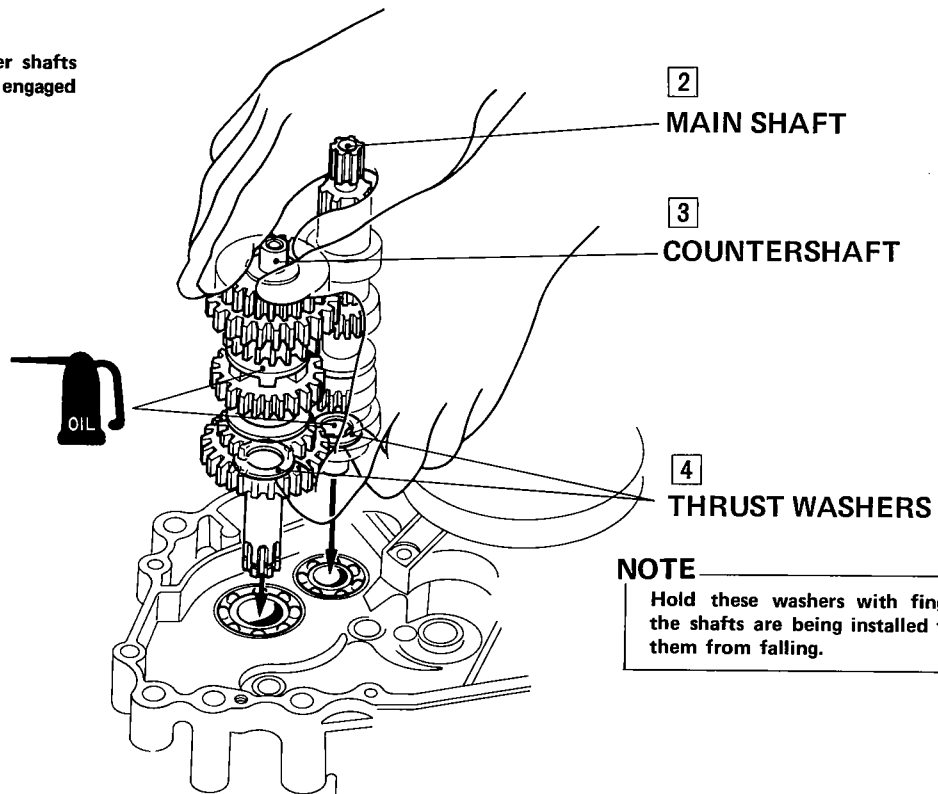


● TRANSMISSION ASSEMBLY

1

- Install the main and counter shafts in the L-crankcase as an engaged unit.



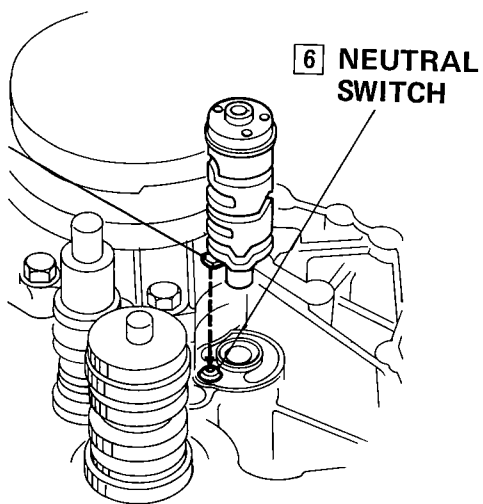
NOTE

Hold these washers with fingers while the shafts are being installed to prevent them from falling.

● SHIFT DRUM ASSEMBLY

5

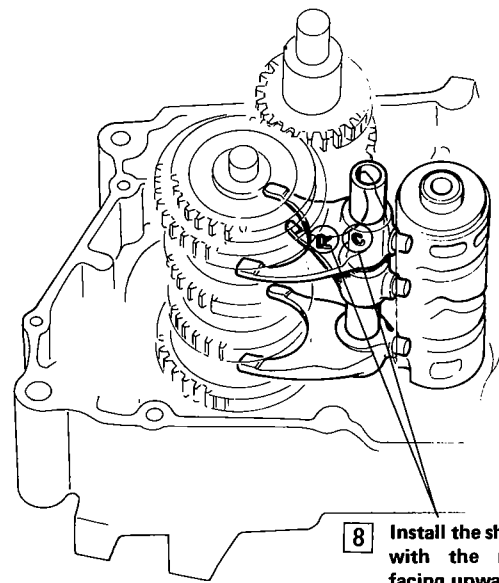
NEUTRAL SWITCH ROTOR



7

- Install the neutral switch rotor in the arrow direction.

● SHIFT FORK ASSEMBLY



NOTE

Hand turn the main shaft to see that the gears rotate freely without binding.