

NOTE

- After assembling the fork legs, install each fork leg onto the steering stem first, then torque the fork tube cap and torque the top bridge pinch bolt.
- Install the back up ring with the chamfered surface side facing down.
- Coat a new oil seal with the recommended fork oil and install with seal mark facing up.

Requisite Service

- Fork installation (page 12-8)

Procedure		Q'ty	Remarks
(1)	Fork slider	1	
(2)	Fork tube bushing	1	Replace with a new one if it was removed from the fork tube.
(3)	Slider bushing	1	
(4)	Back up ring	1	
(5)	Oil seal	1	NOTE • Install the oil seal with the marked side facing out. • Wrap the fork tube top end with vinyl tape to prevent the oil seal lip from damaging.
(6)	Rebound spring	1	
(7)	Fork piston ring	1	
(8)	Fork piston	1	
(9)	Oil lock piece	1	
(10)	Fork tube	1	Drive the oil seal into the fork slider with the Fork seal driver (07947-KA50100) and Attachment (07947-KF00100) until the oil seal seats completely.
(11)	Stopper ring	1	When installing, be careful not to damage the fork tube sliding surface.
(12)	Dust seal	1	
(13)	Sealing washer	1	
(14)	Fork socket bolt	1	NOTE • After tightening, compress fork tube fully and pour the specified amount of fork fluid (page 1-11) into the fork tube.
(15)	Fork spring	1	NOTE • Wipe oil off the spring thoroughly using a clean lint free cloth and install with tightly wound coil facing down.
(16)	Spring seat	1	
(17)	Spacer	1	
(18)	O-ring	1	
(19)	Fork tube cap	1	NOTE • Before installing, make sure the preload adjuster is turned counterclockwise fully. After installing, adjust fork spring preload.