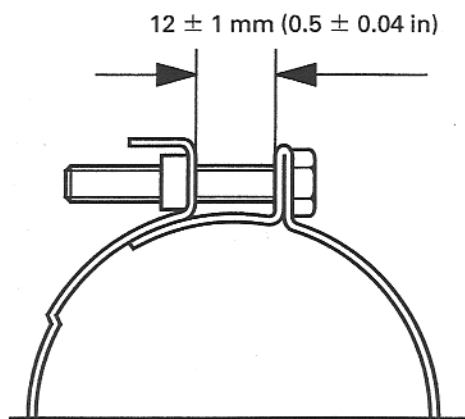


ENGINE (Cont'd)

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
CYLINDER HEAD/VALVES:				
Cylinder head 10 mm nut	4	10	67 (6.8, 49)	NOTE 4
5 mm socket bolt	1	5	3 (0.3, 2.2)	
Valve lifter lever stopper bolt	1	6	12 (1.2, 9)	NOTE 1
Cylinder head cover 8 mm bolt	2	8	23 (2.3, 17)	
6 mm bolt	8	6	12 (1.2, 9)	
Cam sprocket bolt	2	7	20 (2.0, 14)	NOTE 1
Cam chain tensioner bolt	2	6	12 (1.2, 9)	NOTE 1
CYLINDER/PISTON:				
Cylinder bolt	2	6	12 (1.2, 9)	
CLUTCH/KICKSTARTER/GEARSHIFT LINKAGE:				
Clutch spring bolt	4	6	12 (1.2, 9)	
Clutch center lock nut	1	18	118 (12.0, 87)	NOTE 3,4
Primary drive gear nut	1	18	118 (12.0, 87)	NOTE 4
Right crankcase cover bolt	11	6	12 (1.2, 9)	
Gearshift cam stopper arm pivot bolt	1	6	12 (1.2, 9)	
Gearshift cam bolt	1	6	12 (1.2, 9)	
Kickstarter pedal bolt	1	8	37 (3.8, 27)	
ALTERNATOR:				
Flywheel bolt	1	12	123 (12.5, 90)	NOTE 4
Stator mounting bolt	3	6	12 (1.2, 9)	
Ignition pulse generator bolt	2	6	12 (1.2, 9)	
Left crankcase cover bolt	4	6	12 (1.2, 9)	
CRANKCASE/CRANKSHAFT/BALANCER:				
Crankcase bolt	13	6	12 (1.2, 9)	
Mainshaft bearing set plate bolt	1	6	12 (1.2, 9)	NOTE 1
Cam chain tensioner bolt	1	6	12 (1.2, 9)	
ELECTRICAL SYSTEM:				
Timing hole cap	1	14	10 (1.0, 7)	NOTE 2

Carburetor insulator clamp:**Cylinder stud bolt:**