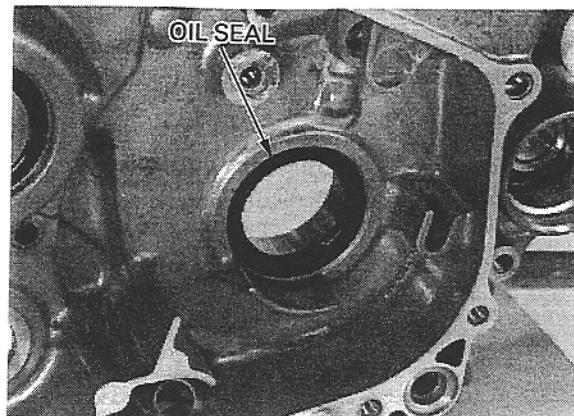


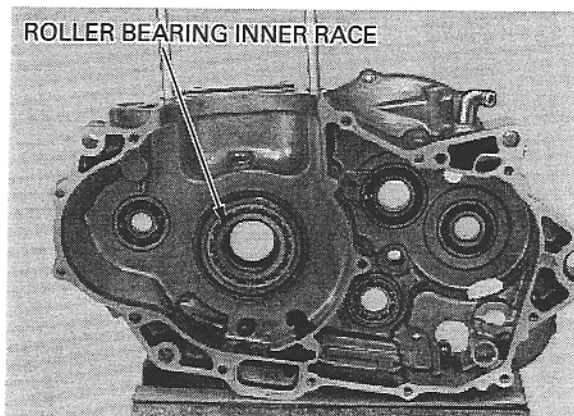
CRANKCASE BEARING REPLACEMENT

CRANKSHAFT BEARING

Remove the crankshaft bearing oil seal.

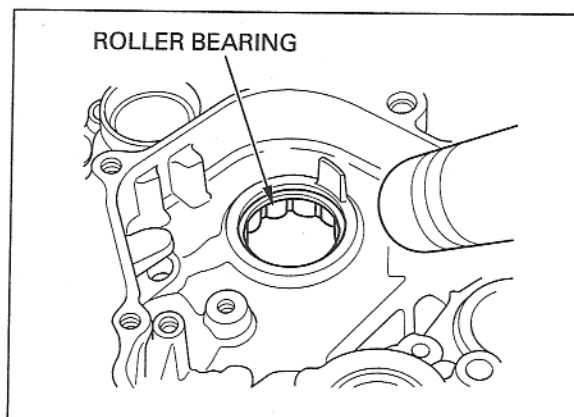


Remove the right crankshaft roller bearing inner race from the roller bearing.



Always wear insulated gloves when handling a heated crankcase.

Before removing the roller bearing, heat the crankcase around the roller bearing to 80°C (176°F). Remove the crankshaft roller bearing from the right crankcase.



Drive in the new bearing outer race squarely with the marking side facing toward the inside of the crankcase.

Drive new right crankshaft bearing roller into the right crankcase using the special tools.

TOOLS:

Driver	07749-0010000
Bearing driver attachment	07GAD-SD40101
Pilot, 40 mm	07746-0040900

Install the new inner race into the bearing roller.

